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# **Product** Specification

## Musketeer splashtight & weathertight doors **Q-Line**

### **Winel Musketeer Q-Line**

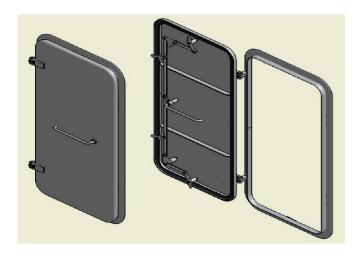
The Winel Musketeer Q-Line includes a wide range of splashtight & weathertight central closing doors build according to international rules & regulations. Musketeer Q-Line doors are design approved (General DAD) by Class Society.

#### Splashtight

Requirements: doorplate 6mm, 2 or 4 cleats.

#### Weathertight

Requirements: doorplate 8mm, 4 or 6 cleats.



#### **Materials**

Musketeer Q-Line doors can be executed in the following combinations;

- Steel doorblade with steel angle bar frame.
- Steel doorblade with steel flush U-frame.
- Aluminium doorblade with steel angle bar frame.
- Aluminium doorblade with aluminium angle bar frame.

Optional: 40mm insulation with 100mm lining.

#### **Operation**

By means of the patented Musketeer system; stainless steel central closing mechanism with quick acting handle on both sides. Self braking cleats operate with single action on the handle, ultra light operation due to 1:33 force transmission. Hinges and cleats are fully adjustable and maintenance free.

### **Dimensions**

#### Available clear opening sizes (c/o)

Height: min. 800mm / max. 1850mm (for insulated doors min. 1250mm)

Width: min. 550mm / max. 850 mm (for insulated doors min. 600)

with intervals of 50mm.

### Frame

Steel angle bar frame: 75x50x7mm. Alu.angle bar frame: 75x50x7mm. Flush U-frame: 68/90x60x50mm.

#### Handle

Clear size W < 750mm; handle 300mm. Clear size W ≥ 750mm; handle 400mm.

All doors with round corners R=100.

# Door seal & wedges

#### Door seal

Sea water resistant, loose supply. Steel frame: 45x20mm EPDM shore 45. Aluminium frame: 45x20mm Moos shore 20.

Wedges

Steel frame: brass wedges.

Aluminium frame: POM white (synthetic).

### Surface treatment

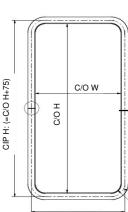
All doors are shot blasted SA 2,5 and primed with 1 layer primer;

- Steel materials: Hempel shopprimer E 1527C, 20 mu.
- Aluminium materials primed with Sigmacover 30mu.

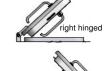
#### **Execution**

Simply choose from the following basic selections to create the Musketeer door you require;

- 1. Splash- or weathertight
- 2. Left or right hinged (when you open the door towards yourselve, hinges are on the left (LH) or right (RH) side)
- 3. Number of cleats (2/4/6)
- 4. Doorplate material
- 5. Frame material
- 6. Insulation yes/no



CIP W: (=C/O W+75)



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